

FOCS3/W

Water source chillers for indoor installation



Unparalleled efficiency



Flexible installation



Easy adaptability



Advanced control

 **CLIMAVENETA**
SUSTAINABLE COMFORT

General features

FOCS3/W

Liquid chiller, water source

188-1693 kW

Chilled water unit for indoor installation. Semi-hermetic screw compressors optimized to operate with low compression ratio and R134a; shell and tube condenser, flooded evaporator and electronic expansion valve.

Thanks to its precise and accurate thermoregulation, this extremely flexible and reliable unit easily adapts to different thermal load conditions. The high performance level and the premium efficiency is achieved thanks to the accurate sizing of all the components, such as the heat exchangers and the innovative optimized compressors.

CA Version

Class A efficiency



Unparalleled efficiency

Thanks to the choice of high performing components, the FOCS3-W units are characterized by really competitive efficiency levels both at full and part loads (EER 5.8, ESEER 7.4, IPLV 7.7), which ensure minimum running costs and a quick return on investment.



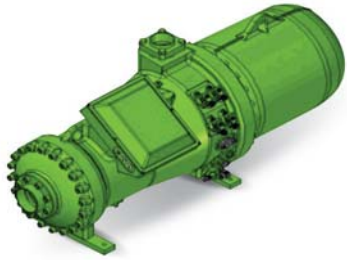
Flexible installation

The compact and essential design leads to more flexibility during the design phase, both in the case of new plants and preexisting ones, to a higher ease of handling and on site positioning in plants with reduced space.



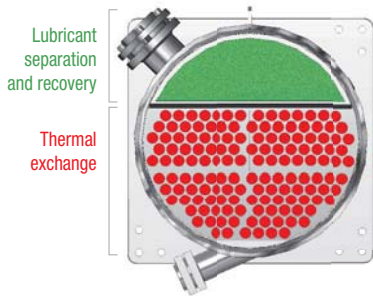
Easy adaptability

Maximum adaptability to the needs of the plant thanks to the continuous modulation of the cooling capacity and the precision in the control logics.



Optimized compressors

Screw compressors intentionally designed to work with low compression ratios, allowing them to reach efficiency values, both at part and full loads, considerably higher than those possible for units with traditional screw compressors.



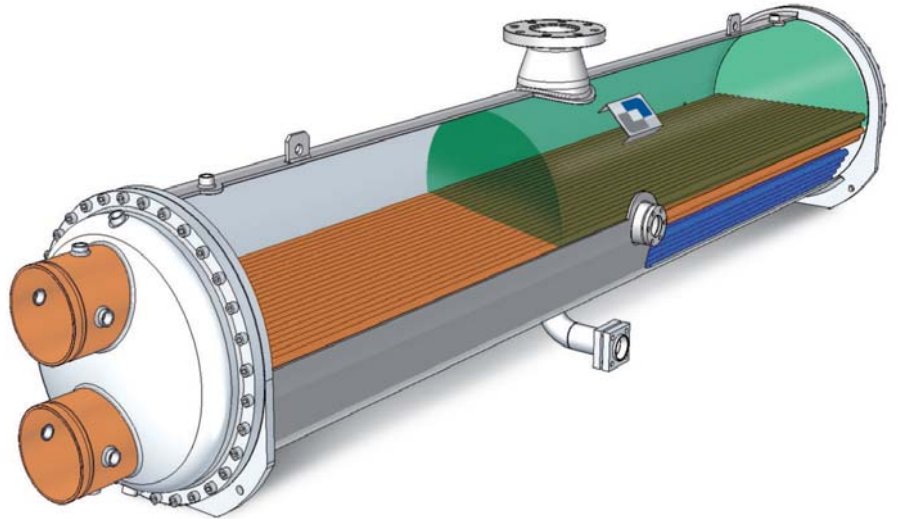
Perfect lubricant recovery

Unique design of the heat exchangers that provides the perfect separation and complete recovery of the lubricants in order to guarantee proper lubrication of the compressors and the relevant cleaning of the shell and tube exchanging surfaces.



High quality components

FOCS3-W is provided with an electronic expansion valve managed by proprietary control logics which guarantees the proper refrigerant charge and the complete flooding of the tubes, also when the compressors work in part load conditions.



Innovative design of the heat exchangers

The flooded evaporator and the shell and tube condenser, both fully designed and built by Climaveneta, present an exclusive design aimed to maximize the cooling power and optimize the operation of the compressors.

In the evaporator the complete flooding of the tubes is guaranteed also during partial load conditions by an electronic expansion valve, managed by proprietary control logics. The shell and tube condenser is designed in order to guarantee reduced pressure drops on the water side and to decrease the pumping costs as much as possible.

In both the exchangers the presence of refrigerant fluid in the shell side and water in the tube side allows:

Minimization of pressure drops

Perfect unified temperature as well as complete refrigerant evaporation

Elimination of a surface dedicated to super-heating

Facilitation of cleaning operation

Technical data



FOCS3-W 0551 - 4752

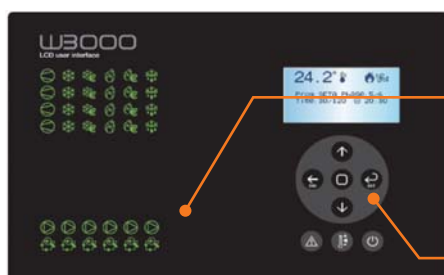
Liquid chiller, water source
188-1693 kW

FOCS3-W		0551	0701	0851	0951	1101	1301	1401	1651	1901	2101	2501
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE												
COOLING ONLY (GROSS VALUE)												
Cooling capacity	(1) kW	188	250	306	338	384	460	524	592	682	741	837
Total power input	(1) kW	34,9	45,9	56,1	61,2	69,8	82,5	93,0	104	122	133	149
EER	(1)	5,39	5,45	5,45	5,52	5,49	5,57	5,63	5,70	5,59	5,57	5,61
ESEER	(1)	6,84	7,09	6,55	6,85	6,80	6,73	6,90	7,00	6,90	6,89	6,94
COOLING ONLY (EN14511 VALUE)												
Cooling capacity	(1) (2) kW	187	249	305	336	382	458	522	590	679	739	834
EER	(1) (2)	5,09	5,15	5,16	5,21	5,20	5,30	5,40	5,41	5,33	5,34	5,37
ESEER	(1) (2)	6,14	6,31	5,94	6,16	6,14	6,15	6,09	6,35	6,10	6,19	6,23
Cooling energy class		A	A	A	A	A	A	A	A	A	A	A
EXCHANGERS												
HEAT EXCHANGER USER SIDE IN REFRIGERATION												
Water flow	(1) m ³ /h	32,4	43,0	52,7	58,1	66,0	79,2	90,2	102	117	128	144
Pressure drop	(1) kPa	42,0	48,7	49,1	52,4	52,8	47,5	39,9	50,9	42,0	42,7	42,8
Water flow	(1) m ³ /h	38,3	50,8	62,1	68,4	77,8	93,1	106	119	138	150	169
Pressure drop	(1) kPa	56,7	57,2	56,0	58,6	57,4	54,5	44,3	55,2	59,7	45,3	47,6
COMPRESSORS												
Compressors nr.	N°	1	1	1	1	1	1	1	1	1	1	1
No. Circuits	N°	1	1	1	1	1	1	1	1	1	1	1
NOISE LEVEL												
Noise Pressure	(3) dB(A)	77	77	80	80	80	80	80	80	80	82	82
Noise Power	(4) dB(A)	95	95	98	98	98	98	98	98	98	100	100
SIZE AND WEIGHT												
A	(5) mm	2920	2920	2920	2920	2920	2900	2900	2900	2930	2980	2990
B	(5) mm	1180	1180	1180	1180	1180	1180	1180	1180	1180	1190	1280
H	(5) mm	1870	1870	1870	1870	1870	1960	1970	1960	2050	2100	2200
Operating weight	(5) kg	1900	1960	2320	2350	2450	3080	3250	3280	3400	3650	3980

Advanced control

The new controller featuring proprietary settings to ensure

The new user interface features:



LED icons that allow a full and immediate status display of the various circuits, including circulation pumps and condensing circuits. (for air cooled units only)

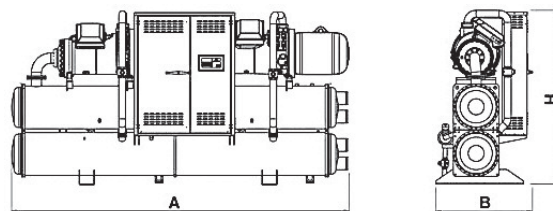
Controls and display that allow easy and safe access to the unit's settings.



FOCS3-W			2602	3002	3152	3502	3652	4002	4102	4502	4602	4752
Power supply	V/ph/Hz		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE												
COOLING ONLY (GROSS VALUE)												
Cooling capacity	(1)	kW	916	1062	1140	1218	1303	1382	1450	1522	1614	1693
Total power input	(1)	kW	164	187	196	214	225	242	253	268	284	292
EER	(1)		5,58	5,68	5,82	5,69	5,80	5,72	5,74	5,68	5,68	5,80
ESEER	(1)		7,35	7,43	7,46	7,24	7,32	7,28	7,27	7,12	7,39	7,39
COOLING ONLY (EN14511 VALUE)												
Cooling capacity	(1)(2)	kW	913	1058	1137	1214	1299	1377	1445	1517	1609	1688
EER	(1)(2)		5,37	5,42	5,62	5,43	5,60	5,46	5,50	5,42	5,45	5,54
ESEER	(1)(2)		6,44	6,56	6,80	6,41	6,67	6,47	6,49	6,36	6,58	6,58
Cooling energy class			A	A	A	A	A	A	A	-	-	-
EXCHANGERS												
HEAT EXCHANGER USER SIDE IN REFRIGERATION												
Water flow	(1)	m ³ /h	158	183	196	210	224	238	250	262	278	291
Pressure drop	(1)	kPa	40,0	51,5	37,4	51,4	39,8	50,4	46,7	51,5	42,5	46,7
Water flow	(1)	m ³ /h	185	214	229	246	262	279	292	307	326	341
Pressure drop	(1)	kPa	44,0	53,8	31,6	56,2	33,7	52,9	49,5	54,7	53,1	58,0
COMPRESSORS												
Compressors nr.	N°		2	2	2	2	2	2	2	2	2	2
No. Circuits	N°		2	2	2	2	2	2	2	2	2	2
NOISE LEVEL												
Noise Pressure	(3)	dB(A)	81	81	81	81	81	81	82	82	82	82
Noise Power	(4)	dB(A)	100	100	100	100	100	100	101	102	102	102
SIZE AND WEIGHT												
A	(5)	mm	4430	4430	4440	4470	4470	4470	4565	4650	5270	5270
B	(5)	mm	1270	1270	1270	1270	1320	1270	1320	1320	1320	1320
H	(5)	mm	2210	2210	2280	2250	2330	2280	2380	2380	2380	2380
Operating weight	(5)	kg	6150	6500	7100	7070	7500	7300	7760	7820	8360	8360

Notes:

- Plant (side) cooling exchanger water (in/out) = 12°C/7°C;
Source (side) heat exchanger water (in/out) = 30°C/35°C;
Based on Eurovent Standard
- Values in compliance with EN14511-3:2011
- Average sound pressure level, at 1m distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.
- Sound power on the basis of measurements made in compliance with ISO 9614 and Eurovent 8/1 for Eurovent certified units; in compliance with ISO 3744 for non-certified units.
- Unit in standard configuration/execution, without optional accessories.



faster adaptive responses to different dynamics.

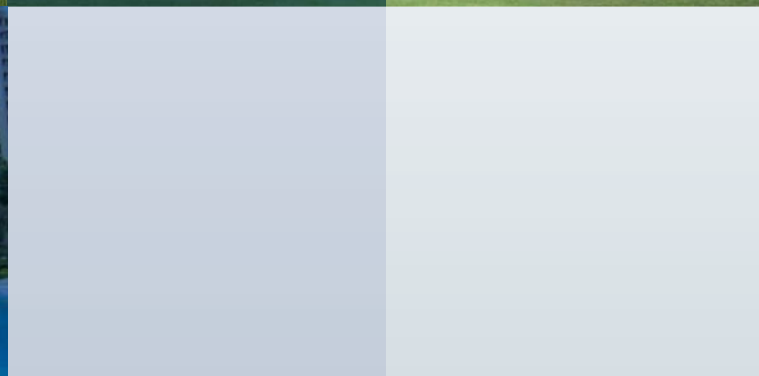
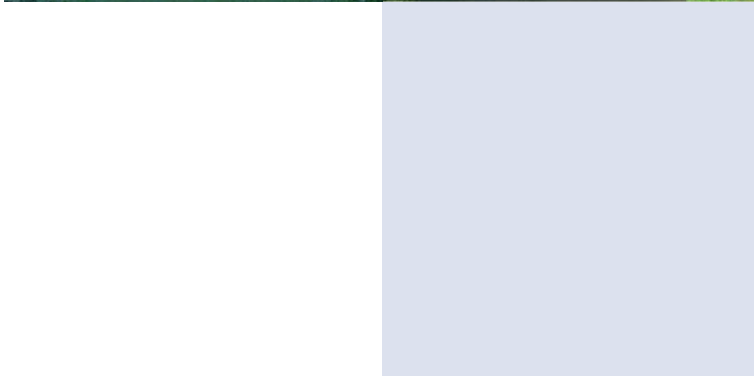
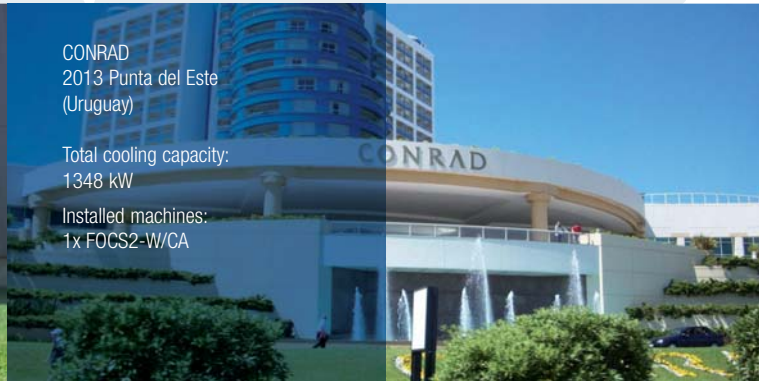
As an option a new touch screen interface is available



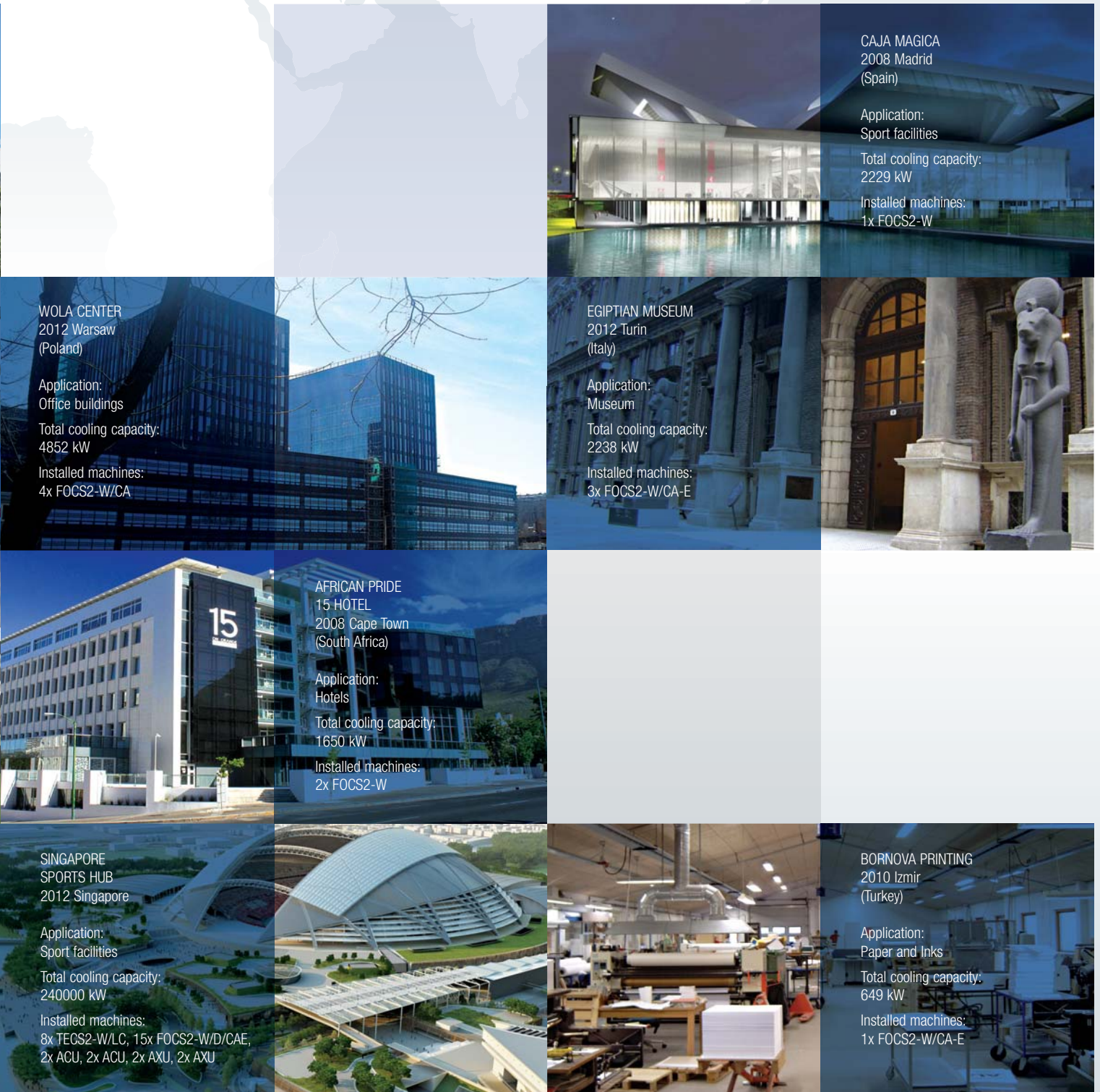
7" color display that allows intuitive navigation between the different screens.

the presence of a USB port allows quick and easy application updates, as well as downloading the registered variables in graphical form.

More than 1000 projects all over the world



Every project is characterised by different usage conditions and system specifications for many different latitudes. All these projects share high energy efficiency, maximum integration and total reliability due to the unique Climaveneta experience.





A Group Company of **MITSUBISHI ELECTRIC**

Climaveneta S.p.A.

Via Sarson 57/c
36061 Bassano del Grappa (VI)
Italy
Tel +39 0424 509 500
Fax +39 0424 509 509
info@climaveneta.com
www.climaveneta.com

Subsidiaries

France

www.climaveneta.fr

Spain

www.climaveneta.es

Poland

www.climaveneta.pl

Germany

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